

**LEGEND<sup>®</sup>**

by MASTER HALCO

## PREMIUM VINYL FENCE SYSTEMS



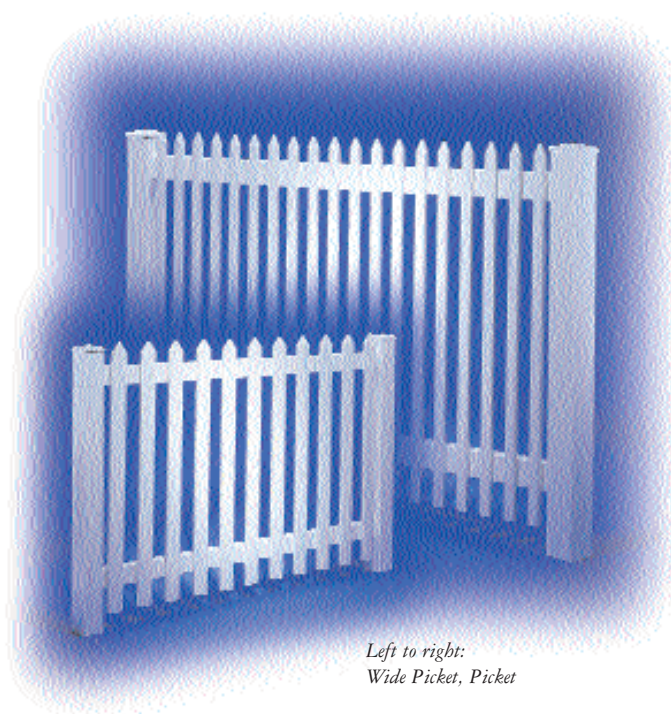
*Fencing Without Boundaries<sup>™</sup>*

## LEGEND FENCING: FENCE OF THE FUTURE

Master Halco's Legend® line of premium vinyl fencing is the right combination of tradition and technology. Constructed of high-tech polyvinyl compounds, Legend fencing is virtually maintenance-free. You'll never have to worry about painting, rotting, warping, termites, corrosion or rust. Master Halco guarantees it – every Legend fence is backed by a lifetime limited warranty.\* Built to last, Legend fencing will retain its beautiful appearance, enhancing the value of your property for years to come. If you're thinking about buying and installing a vinyl fence, you've made a wise decision. However, as with any investment, you have to do your homework. Vinyl fencing comes in many ranges of quality and size, and it's important to understand the variety of vinyl products available. By taking a look at our brochure, you'll learn how to get the most value for your money and the right fence for your needs.



*Traditional*



*Left to right:  
Wide Picket, Picket*



*Clockwise from left:  
Universal, Universal III,  
Universal II*

### *How popular are vinyl building materials?*

Vinyl is the only plastic that can be used for various applications and it's virtually in every industry. Because of its low maintenance and durability, vinyl is a popular alternative for products normally constructed of wood – fences, gazebos, decks, siding and window frames.

### *How is vinyl fencing manufactured?*

The best products are made from virgin vinyl which ensures that the product is made using contents most appropriate for its application. Recycled vinyl can contain "contaminates" that may not be appropriate for the application or may compromise the integrity of the product. For vinyl to have the characteristics necessary for fencing, it must be combined with special additives and modifiers to make it strong and durable. The formula contains UV inhibitors that guard against the sun's harsh rays and additives that make the vinyl rigid, yet flexible enough to resist cracking. The two most common methods for manufacturing vinyl fencing are a mono-extrusion process that uses one vinyl compound and a co-extrusion process that uses two or more vinyl compounds. With the co-extrusion process, a manufacturer can engineer a product with greater strength and durability.

### *How safe are vinyl fence systems?*

Unlike some treated wood fencing, vinyl is an environmentally safe material with no toxins to pollute the sky or seep into the ground. Vinyl fencing has a smooth surface, no nails, sharp edges or splinters.

### *Aren't all vinyl fences the same?*

No. Vinyl fence system components are available in a wide range of sizes and thickness. To reduce costs, some manufacturers decrease their wall thickness resulting in reduced strength.

\* See actual warranty for details.





*Shadowbox*



*Left to right:  
Ranch Rail,  
Lawn Rail*



*Left to right:  
Arch II, Arch*

## *Don't all vinyl fences stand up to wear and tear?*

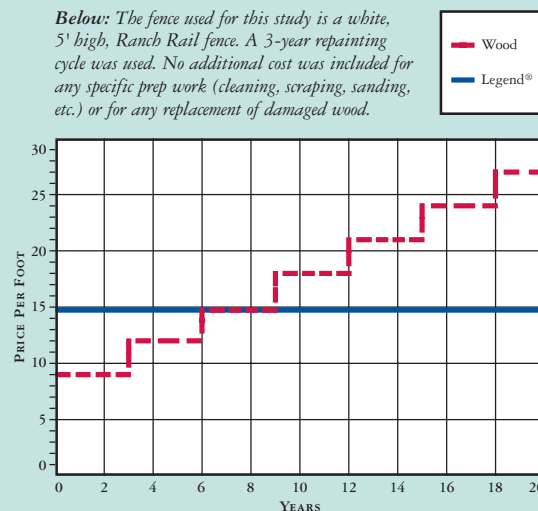
Not necessarily. A light (standard) system may bend easily due to even the most common occurrences, such as a person climbing or sitting on it. Additionally, a weak fastening system for a post and rail connection can result in poor performance. For example, horses leaning against a fence to graze may dislodge rails in a standard vinyl fence system. However, a properly engineered system with a heavier wall thickness and secure rail connection will make a vinyl fence stronger and more durable.

## *Isn't vinyl more expensive than wood?*

Before investing in a fence, annual maintenance and replacement costs must be considered. A wood fence system initially costs less than vinyl, but wood systems require laborious maintenance (including scraping, sanding, priming and painting) every 2-3 years. Conversely, vinyl fencing has almost zero-maintenance cost and will never need painting. Unlike wood, vinyl isn't subject to termite infestation which can increase the likelihood of costly partial or full replacement of a

### 20-YEAR COST STUDY

*Below: The fence used for this study is a white, 5' high, Ranch Rail fence. A 3-year repainting cycle was used. No additional cost was included for any specific prep work (cleaning, scraping, sanding, etc.) or for any replacement of damaged wood.*



*Left to right:  
Decorative,  
Decorative II*



*Left to right:  
Scallop, Scallop II*

wood fence system. Although your initial investment is more with vinyl, the cost difference is quickly eliminated when you consider the substantial cost of maintaining a wood fence.

### *Will a quality fence cost more?*

Yes. Good quality material and workmanship always costs more than sub-standard products, while labor, concrete and building permits cost the same regardless of the chosen material quality. Although a sub-standard product may cost less, the risk of future maintenance and/or replacement costs may outweigh any benefits the lower price may seem to offer. As the saying goes "you get what you pay for."

### *What should I ask for before I invest in a fence?*

You've made a great start by reading this information. Ask your dealer to give you detailed material specifications on the products he/she is proposing. Ask for samples of the product and make comparisons.

### *Are all product warranties the same?*

No. A warranty is only as good as the company that stands behind it. The fence industry has seen products and/or companies enter the market only to leave homeowners with a worthless piece of paper as a product warranty. Therefore, you should check out the reputation of the company offering the warranty just as you would with choosing the right contractor.

### *Order A Legend Today*

Legend vinyl systems from Master Halco have the beauty and grace of traditional fence designs, while offering improved safety, rugged durability, ease of installation and almost zero-maintenance. It is truly one of the fencing innovations of the decade.



*Split Rail*



*Clockwise from left:  
Privacy Arched, Privacy,  
Privacy with Lattice*



*Crossbuck*

# LEGEND IS THE IDEAL PREMIUM VINYL FENCE BECAUSE IT OFFERS:

- An engineered system with superior strength
- Vinyl panels and posts that will never rot, warp, corrode, rust or need painting
- A Lifetime Limited Warranty
- Our commitment – At Master Halco, we give special attention to each component of our fences and gates. Every item is designed for strength, durability and low maintenance cost.

## COMPARE LEGEND TO STANDARD RANCH RAIL FENCING

### • SUPERIOR STRENGTH

Post – 17% more strength  
 Rail – 27% more lateral strength  
 19% more vertical strength

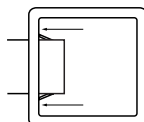
### • GREATER DURABILITY

Post – 23% heavier wall  
 Rail – 25% heavier wall

### • BETTER PERFORMANCE

Rail Connection – 60% more secure

The heavier wall post and rail configuration contributes to greater resistance to pull-out and stronger fastening.

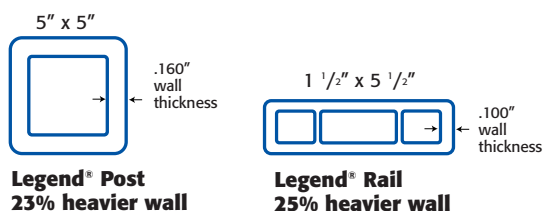


*Do you really need all of this strength?*

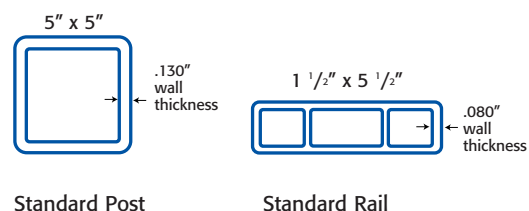
Only if you want your fence to last and look good for a long time. Independent laboratory testing shows that a standard vinyl fence system made with a thinner wall results in less strength, durability and performance.



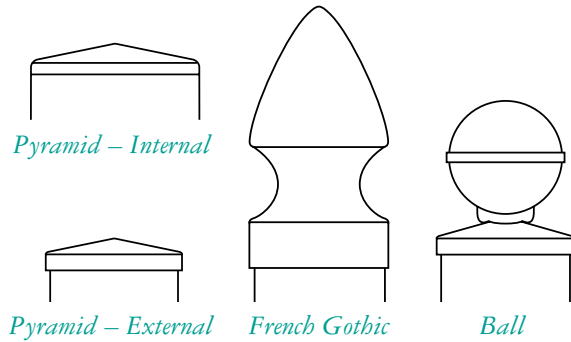
### Legend® Ranch Rail



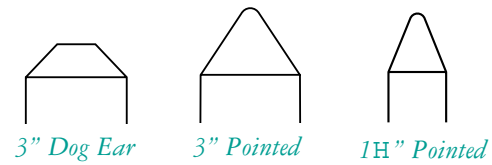
### Standard Ranch Rail



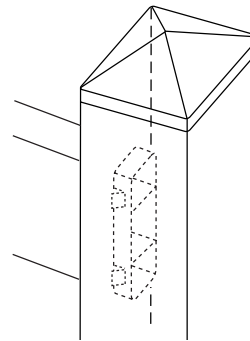
## POST CAPS



## PICKET TOPS



## RAIL CONNECTION



Note: Illustration shown is Ranch Rail fencing



Legend® fencing is available in the following colors\*:



white



tan

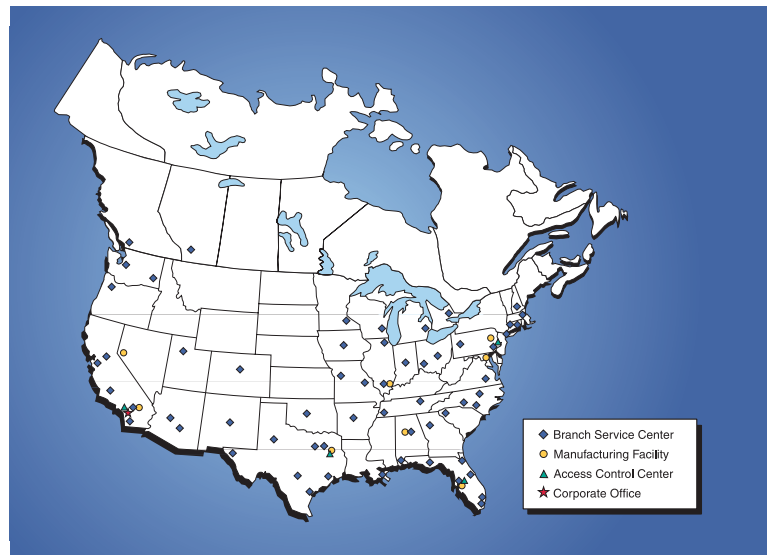


gray

\*Due to manufacturing variances, colors may vary from this brochure.

Master Halco is one of the largest distributors and manufacturers of fencing materials in the world. Dedicated solely to the fence industry for over 40 years, we offer a complete line of chain-link, ornamental iron, vinyl and wood fence systems, access controls, and fence accessories. With our total commitment to the fence industry and local representation, your professional fence contractor has the necessary support to assure your complete satisfaction.

Please visit our web site at [www.FenceOnline.com](http://www.FenceOnline.com) for more information about Master Halco and our products.



LEGEND® is available from:



For more information, contact our Customer Service Department:  
1-888-MH-FENCE (toll-free)  
110 E. La Habra Blvd., La Habra, CA 90631  
e-mail: [info@FenceOnline.com](mailto:info@FenceOnline.com) • [www.FenceOnline.com](http://www.FenceOnline.com)

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