

# Secure-Weld® Secure-Weld® Plus

*Welded Ornamental Steel Fence*



## Welded Steel Fence Systems

The Secure-Weld® and Secure-Weld® Plus line of fence systems from Merchants Metals provide a complete selection of welded ornamental steel choices for homeowners and businesses looking for an attractive, high quality, low maintenance fence solution.

Secure-Weld® features pickets and rails welded together providing dependable strength and security while minimizing installation time.

Secure-Weld® Plus begins with the same welding process but utilizes pre-galvanized steel which creates an added layer of protective coating. This additional protection affords the end user peace of mind knowing their new fence is backed by a 10 year warranty.

Welded systems are the strongest available on the market hands down. When you invest in a Secure-Weld® or Secure-Weld® Plus fence system, you can be rest assured you're getting a product built to last.



### Secure-Weld® FEATURES

- Fully Assembled Panels
- Welded Construction
- Durable Polyester Powder Coat Finish
- Residential, Commercial & Industrial Applications
- Available in 5/8", 3/4" & 1" Square Pickets
- Available in 2 and 3 Rail Styles
- Available in 1", 1-1/2" and 2" Rails

CURVED TOP  
2 RAIL



## Secure-Weld® Plus FEATURES

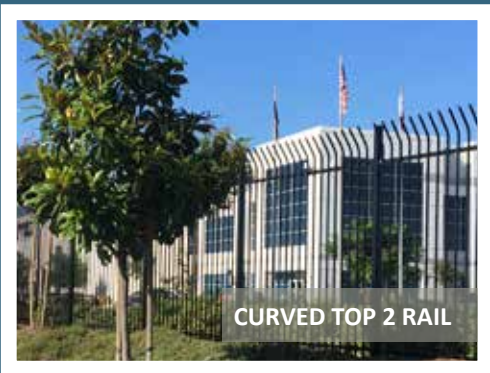
- 10-Year Limited Warranty
- Galvanized Steel Components
- Welded Construction
- Durable Polyester Powder Coat Finish
- Residential, Commercial & Industrial Applications
- Fully Assembled Panels
- Available in 5/8", 3/4" & 1" Square Pickets
- Available in 2 and 3 Rail Styles
- Available in 1", 1-1/2" and 2" Rails
- Rackable Options Available



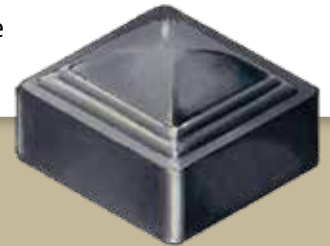
MONROE 2 RAIL



LAFAYETTE 3 RAIL

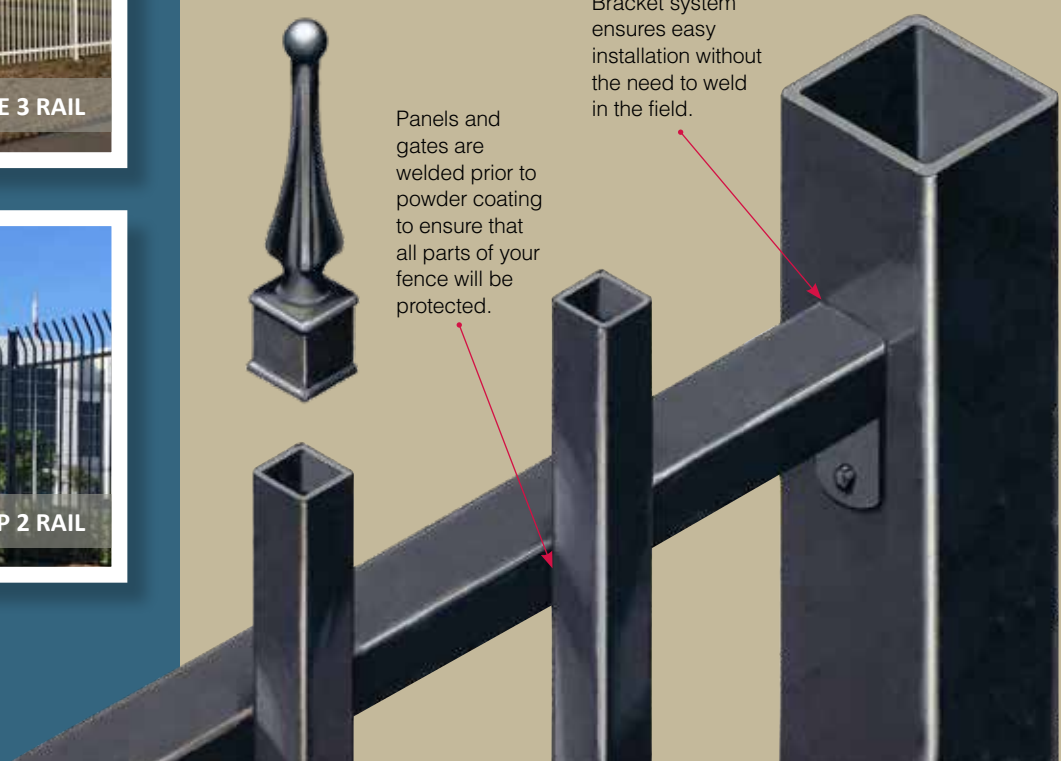


CURVED TOP 2 RAIL

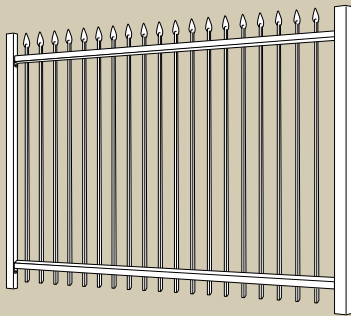


Bracket system ensures easy installation without the need to weld in the field.

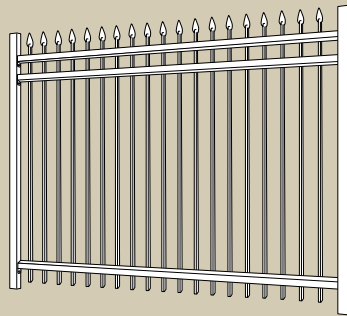
Panels and gates are welded prior to powder coating to ensure that all parts of your fence will be protected.



Lafayette



2 Rail



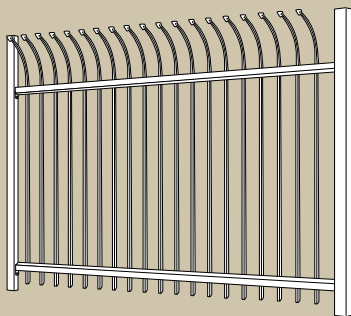
3 Rail

Lafayette Panels

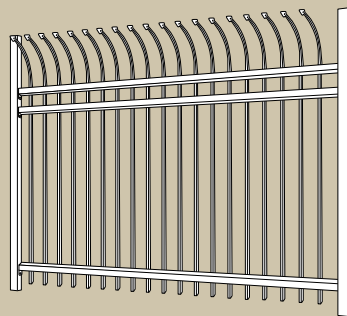
A secure and elegant design with pressed point pickets.

Available in 2 or 3 rail styles.

Curved Top



2 Rail



3 Rail

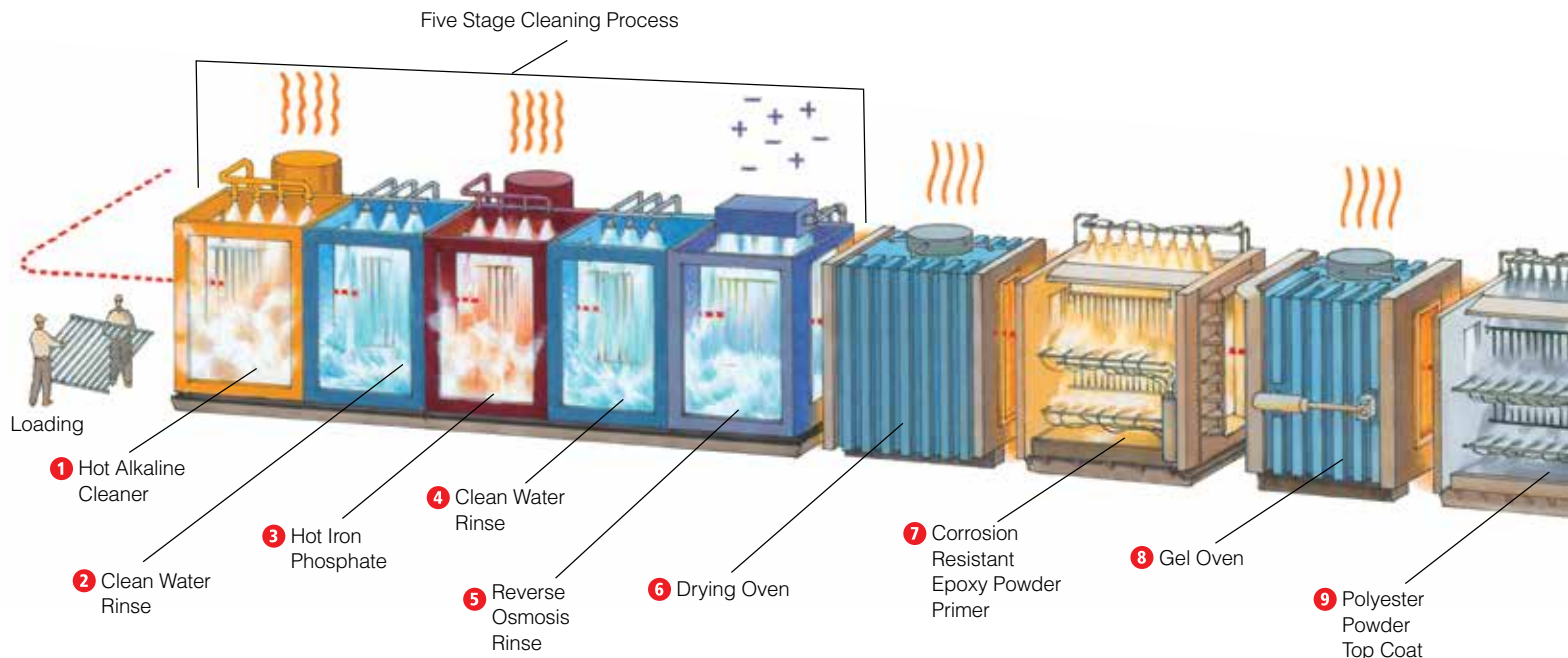
Curved Top Panels

A high security design which creates an imposing presence with a sense of style.

Available in 2 or 3 rail styles.

Advanced Powder Coating Process

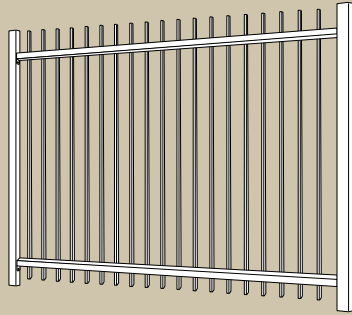
Regardless of whether you choose Secure-Weld® or the added protection of Secure-Weld® Plus, all of the panels receive Merchants Metals' industry leading powder coating process. This process incorporates a five-stage cleaning process to remove any impurities that could potentially mar the finish. Combined with a zinc rich, corrosion-resistant epoxy powder primer and polyester powder top coat, you can be sure each Secure-Weld® and Secure-Weld® Plus fencing system will be highly resistant to the effects of the outdoor elements.



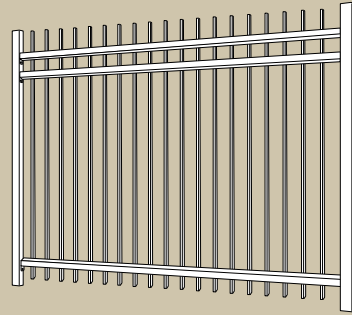
**Kent Panels**

A traditional design with square top pickets.

Available in 2 or 3 rail styles.



2 Rail



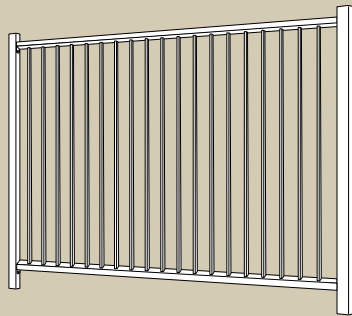
3 Rail

Kent

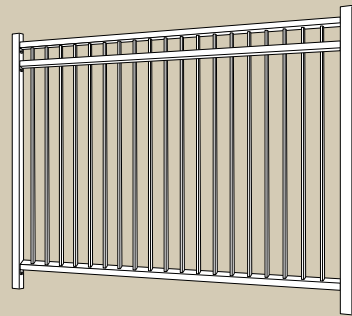
**Monroe Panels**

A clean and simple design with no pickets above the top rail.

Available in 2 or 3 rail styles.

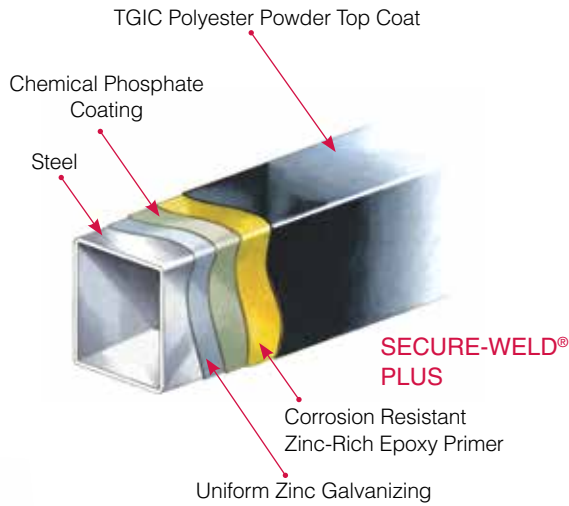
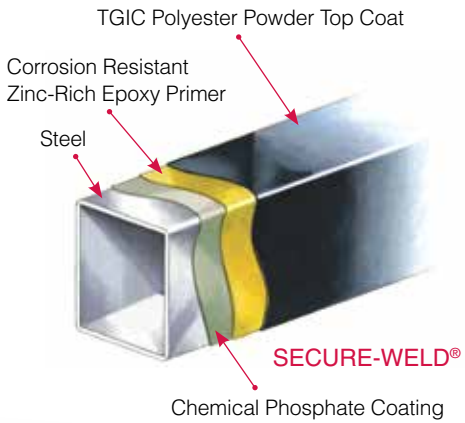


2 Rail



3 Rail

Monroe



Welded panels are the strongest available on the market.



## Gates

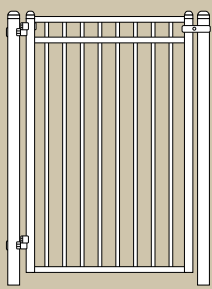
A large selection of gate sizes and styles are available to coordinate with your Secure-Weld® Plus fence system.

All are intricately constructed by skilled craftsmen and receive a high-quality powder coat finishing.

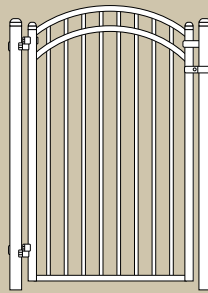


Curved Top Cantilever Gate

## Single Gates

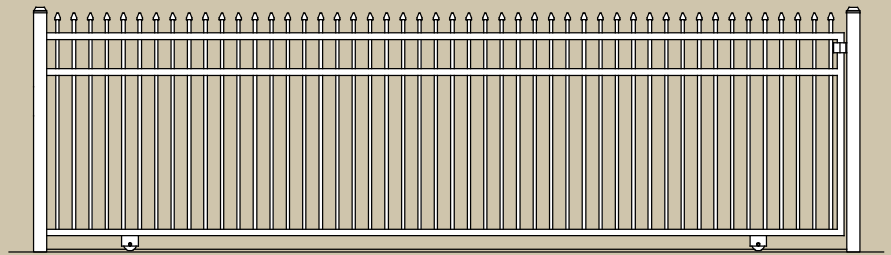


Basic Flat

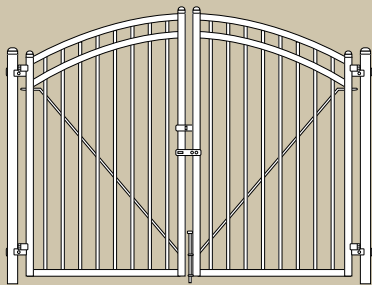


Simple Arch

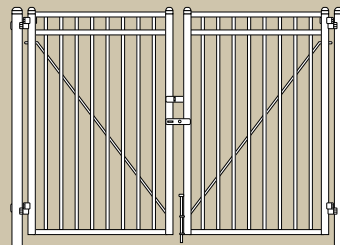
## Roll Gates



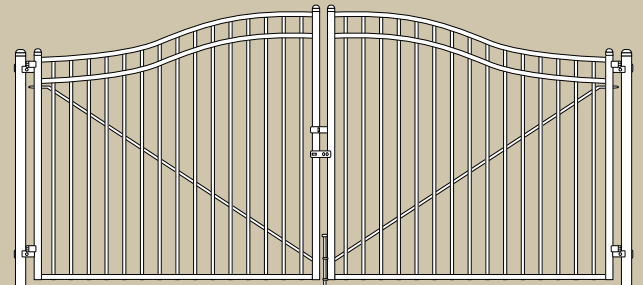
## Double Gates



Simple Arch

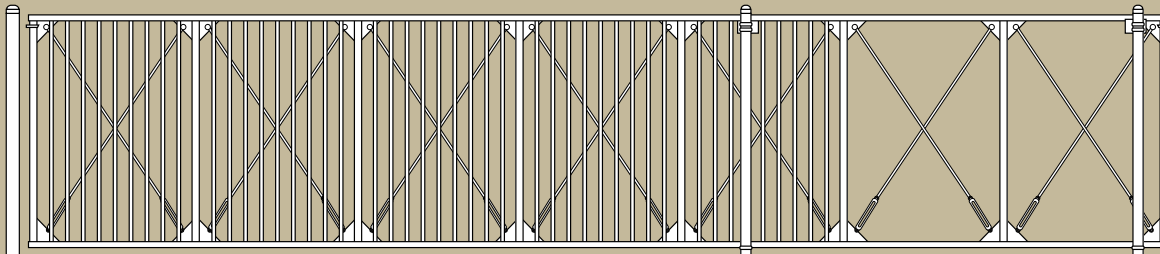


Basic Flat



Compound Arch for 10-ft Openings and Larger

## Secure-Trac® Cantilever Gate



Secure-Trac® internal roller cantilever slide gates are produced using the highest quality materials and workmanship. The fully enclosed rollers eliminate safety issues commonly associated with external rollers and the gates are available to match each style of Secure-Weld® Plus fence.



## Specifications

	Residential	Commercial	Industrial
Picket Size	5/8 inch square 18 gauge	3/4 inch square 16 gauge	1 inch square 16 gauge
Rail Size	1 inch square 16 gauge	1-1/2 inch square 14 gauge	2 inch square 16 gauge
Panel Length	94 inch and 120 inch	94 inch and 120 inch	94 inch and 120 inch
Picket on Center	4-9/16 inch	4-3/4 inch	5 inch
Number of Pickets	20 and 26	19 and 25	18 and 24

## Accessories

### Accessories

These beautiful and durable ornamental accessories can be used to add architectural interest to your residential, industrial or commercial property.



Secure-Weld® Plus fencing and gates are available with optional decorative rings.

Triad Spear  
Quad Flair with Ball



Ball Top Post Cap



Standard Post Cap

### Color Options

BLACK

WHITE

ALMOND

GREEN

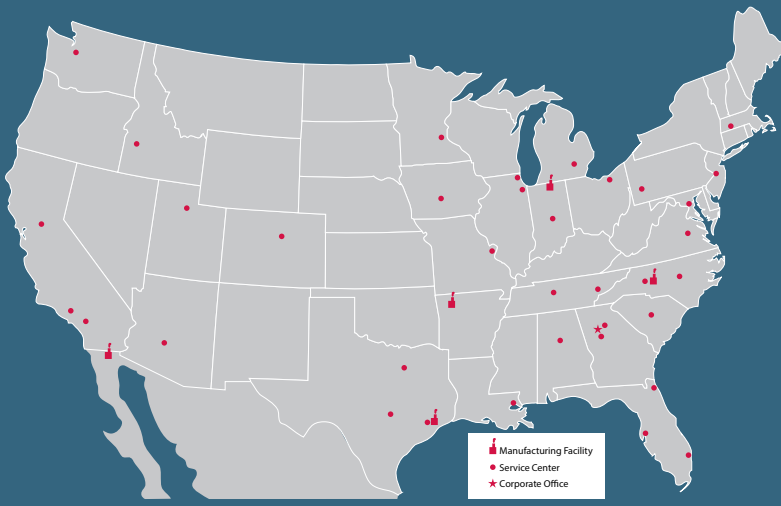
## Additional Fence Solutions

Merchants Metals is one of the largest manufacturers and distributors of fence systems in the nation. Our complete line of fencing solutions for residential, commercial and industrial applications includes:

- Hot-Dipped Galvanized Chain Link
- Color Coated Chain Link
- Steel Ornamental in both Component and Fully-Welded Systems
- Aluminum Ornamental Systems
- Wood Fence
- PVC Fence
- Temporary Fence
- Aluminum Track Gates
- Access Control Products
- Guardrail
- Pre-hung Security Gates
- Welded Wire

All Merchants Metals products are available through professional fence contractors nationwide.

To find out more about Merchants Metals and the fencing solutions we offer, please call 866.888.5611 or visit [www.merchantsmetals.com](http://www.merchantsmetals.com).



AIA Continuing Education



### ORNAMENTAL



### PVC



### CHAIN LINK



### WOOD



### GATES



866.888.5611

[www.merchantsmetals.com](http://www.merchantsmetals.com)